



REF	PART NO.	QTY	DESCRIPTION	NOTES
1	425169	1	Oil pump	
2	424662	1	• Bracket	
3	470347	1	• • Bushing	
4	424659	1	• • Pin	
5	191171	1	• • Pin	
6	425075	1	• Idler gear	
7	422313	1	• Bearing sleeve	
8	940186	3	• Screw	
9	941907	3	• Spring washer	
10		1	• Shaftwith gear	Included in repair kit 3097108.. Included in repair kit 276157 and 276158.
11	470357	1	• Washer	Included in repair kit 276157 and 276158.
12	424654	1	• Oil pump housing	
13	469681	1	• • Bushing	
14	401146	2	• • Guide sleeve	
15		1	• Gear	Included in repair kit 3097108.. Included in repair kit 276157 and 276158.
16	469730	3	• Key	Included in repair kit 3097108.. Included in repair kit 276157 and 276158.
17		2	• Gear	Included in repair kit 276157 and 276158.
18	424656	1	• Oil pump housing	
19	469681	1	• • Bushing	
20	401146	2	• • Guide sleeve	
21	469728	1	• Oil pump housing	
22	470347	1	• • Bushing	
23	401146	2	• • Guide sleeve	
24	424917	1	• Gear	
25		1	• Gear	Included in repair kit 3097108.. Included in repair kit 276157 and 276158.
26		1	• Gear	Included in repair kit 3097108.. Included in repair kit 276157 and 276158.
27	11978	2	• Washer	
28	944929	2	• Screw	
29	276158	1	Overhaul kit	SEE GROUP 99